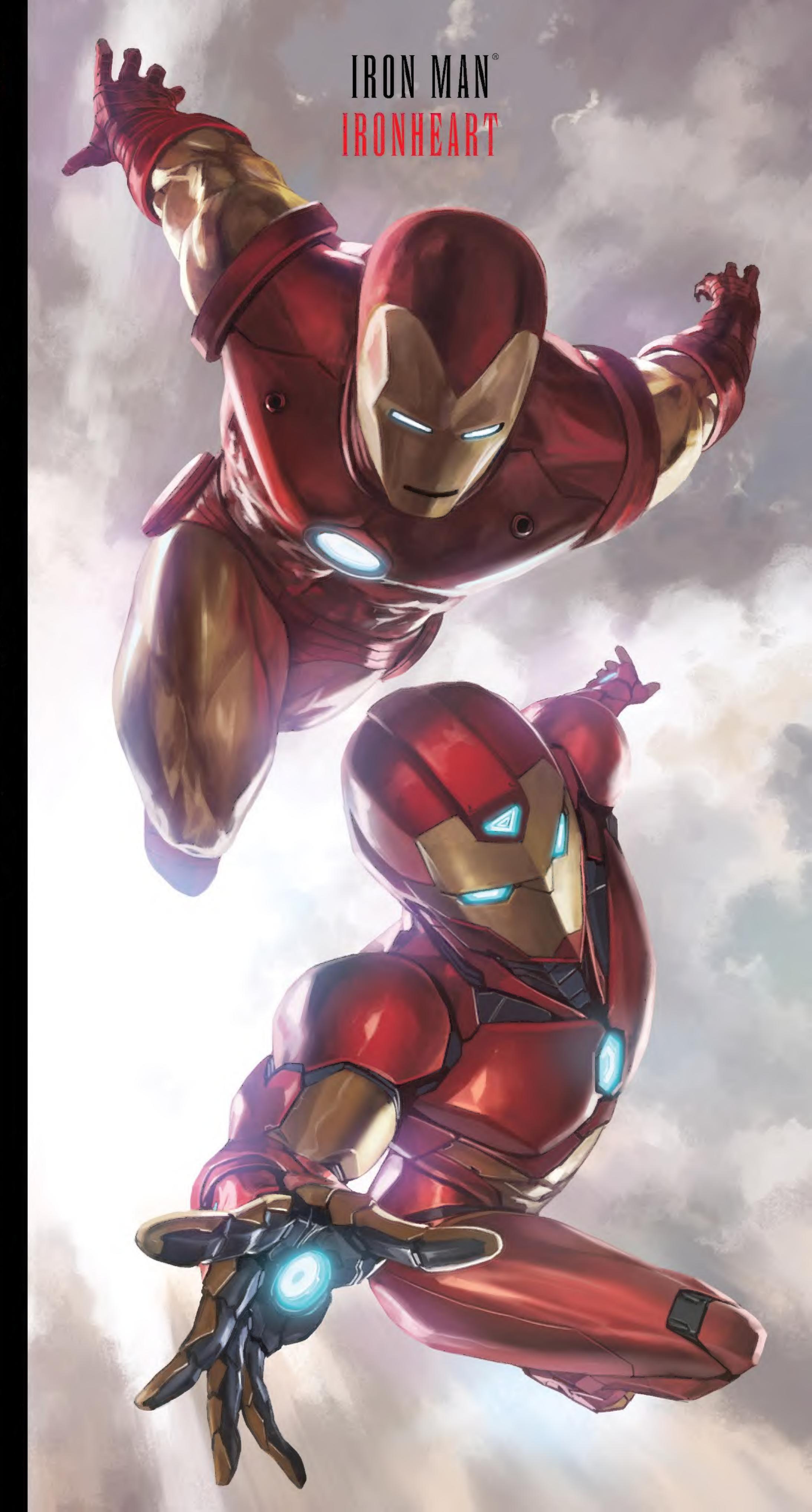
THEIRON

BENDIS RUDY KUDRANSKI LEON



THE VANISHING POINT

AN INSTANT APART! A MOMENT BEYOND!

LOOSED FROM THE SHACKLES OF PAST, PRESENT, FUTURE—A PLACE WHERE TIME HAS NO MEANING! BUT WHERE TRUE INSIGHT CAN BE GAINED! MAKE YOUR CHOICE! SELECT YOUR DESTINATION! THIS JOURNEY IS A GIFT...

WHEN TEEN PRODIGY AND GENIUS ENGINEER RIRI WILLIAMS GAINED NOTORIETY FOR CREATING HER OWN SUIT OF FLYING ARMOR, TONY STARK AGREED TO MENTOR HER ON HER PATH TO BECOMING A SUPER HERO. NOW SHE PROTECTS THE WORLD--AND HER HOMETOWN OF CHICAGO--AS THE ONE-AND-ONLY

IRONHEART

BILLIONAIRE PLAYBOY AND
GENIUS INDUSTRIALIST TONY
STARK WAS KIDNAPPED DURING
A ROUTINE WEAPONS TEST. HIS
CAPTORS ATTEMPTED TO FORCE
HIM TO BUILD A WEAPON OF
MASS DESTRUCTION. INSTEAD
HE CREATED A POWERED SUIT
OF ARMOR THAT SAVED HIS LIFE.
FROM THAT DAY ON, HE USED THE
SUIT TO PROTECT THE WORLD AS
THE INVINCIBLE AVENGER

IRON Man



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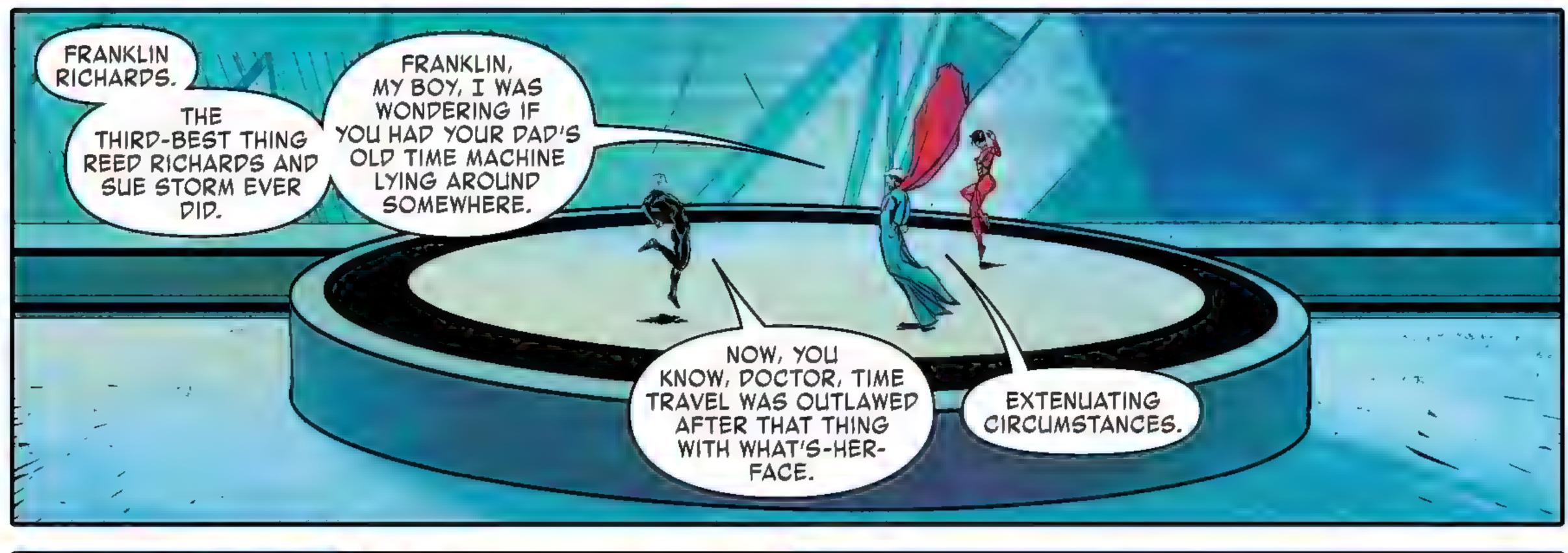


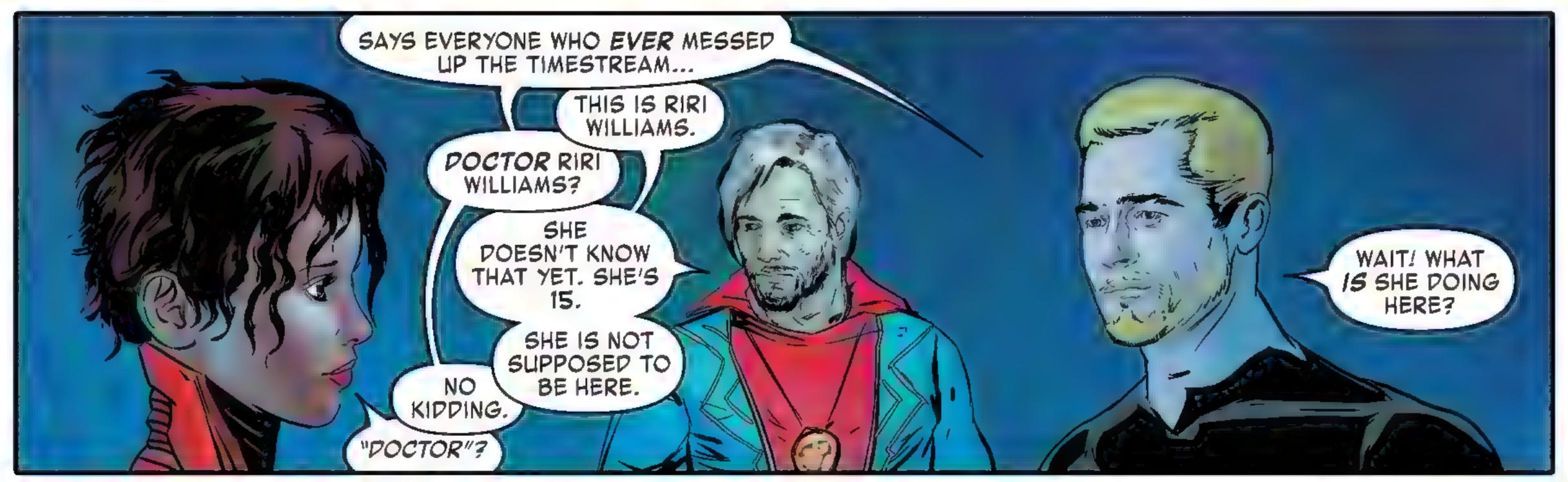












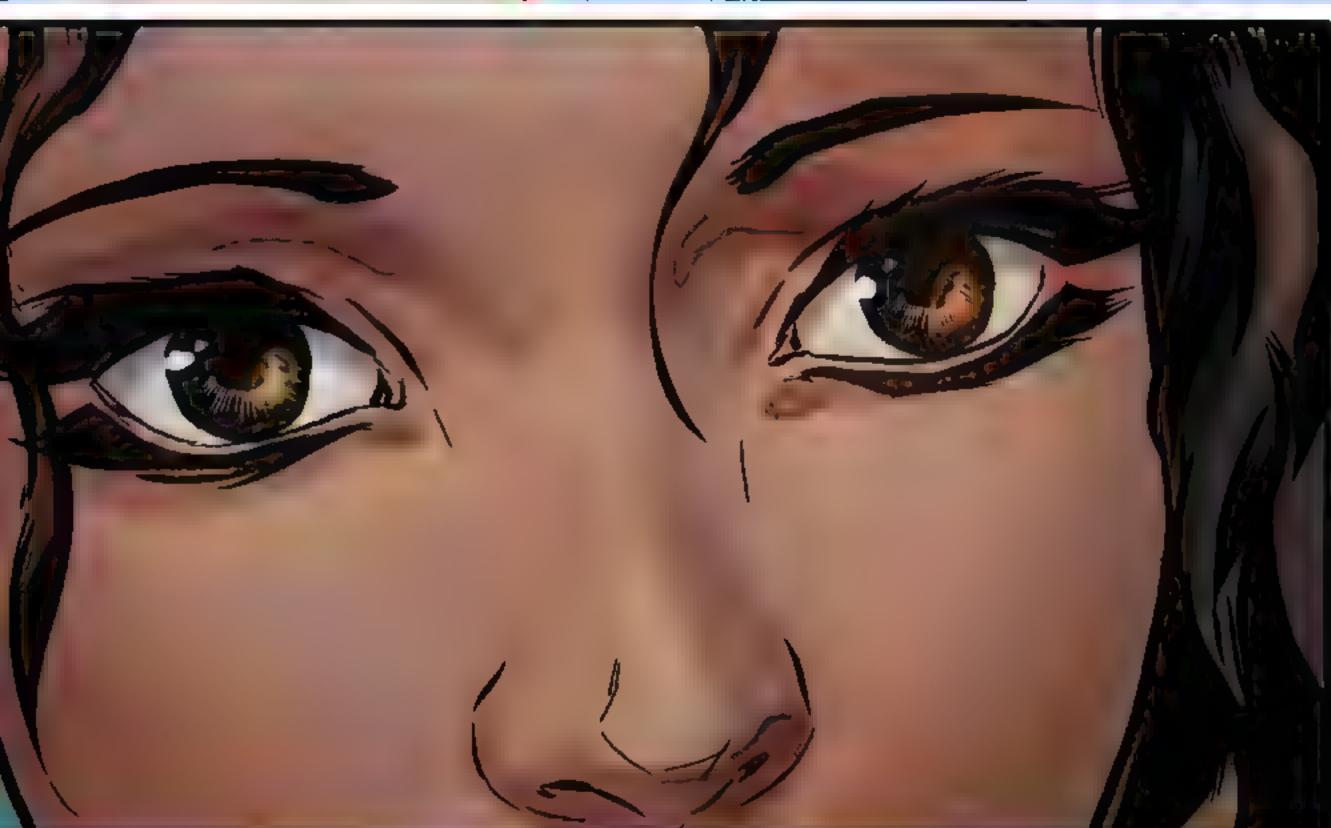










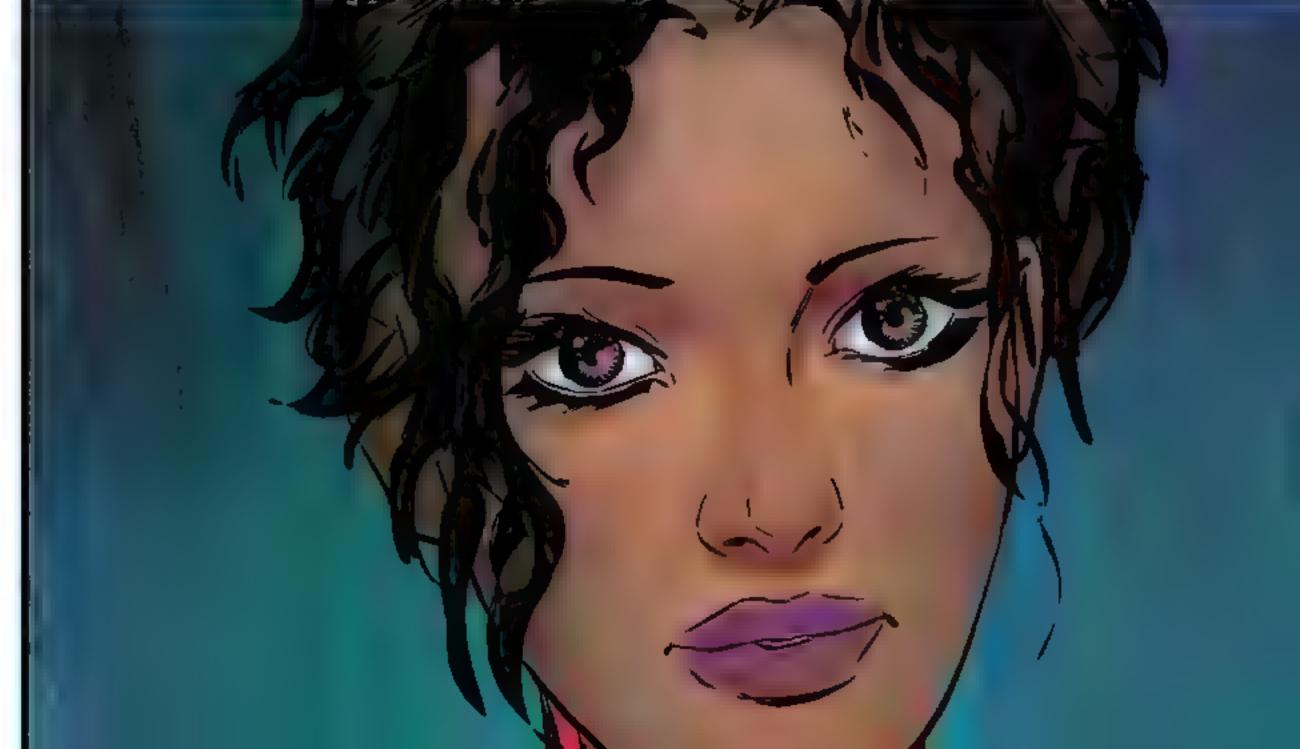








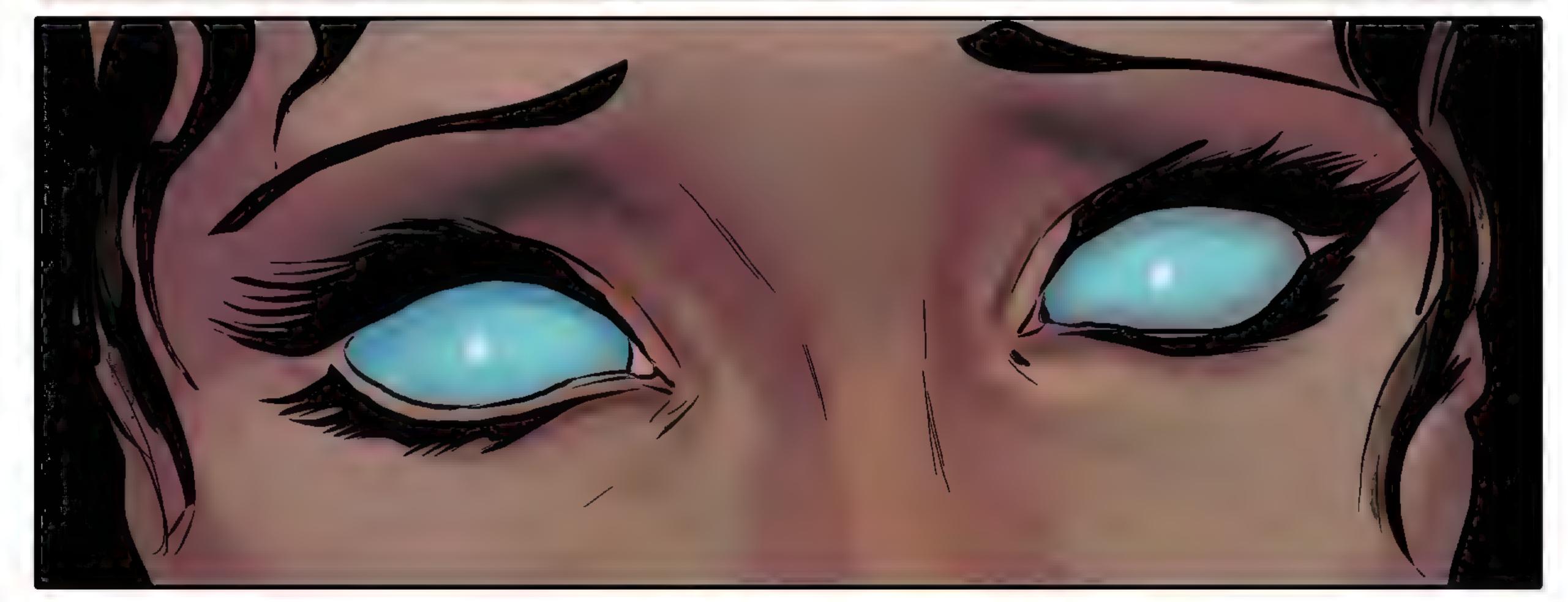






















THE SEARCH FOR TONY STARK



INVINCIBLE IRON MAN #593

OCTOBER

